PRECISION MARSHALL STEEL COMPANY
One Northpoint Court, Bolingbrook IL 60440
Toll Free: 1-800-258-2558 - www.pmsteel.com

CERTIFICATION OF GROUND FLAT STOCK

PRODUCT INFORMATION

Grade	Thickness	Heat #	Country of Origin	Purchase Order
440C	0.6350	PM20025	USA	S2739427

CHEMICAL COMPOSITION

C: 1.0600 Mn: 0.7000 P: 0.0190 S: 0.0010 Si: 0.3700 Cr: 16.2600 Mo: 0.5100 Ni: 0.4800 Cu: 0.3500 V: 0.0400 W: 0.0500

STANDARD INFORMATION

STANDARD CHEMICAL COMPOSITION

AISI / SAE	UNS	Carbon	Manganese	Silicon	Phosphorous (Max)	Sulfur (Max)	Chromium	Vanadium	Tungsten	Molybdenum
A2	T30102	.95/1.05	.40/.60	.20/.35	.025	.005	4.90/5.30	.15/.20	--	.90/1.10
O1	T31501	.90/1.00	1.00/1.15	.20/.35	.020	.020	.40/.60	.08/.15	.45/.60	--
S7	T41907	.48/.53	.50/.70	.20/.40	.035	.003	3.10/3.40	.20/.30	--	1.30/1.60
NT	G41420	.38/.46	.70/1.00	.15/.30	.035	.040	.80/1.15	.030 Max	--	.15/.25
D2	T30402	1.50/1.60	.20/.40	.20/.60	.030	.020	11.25/12.00	.80/1.00	--	.70/.80
LC	G10180	.15/.25	.60/.90	--	.040	.050	--	--	--	--
440C	S44004	1.05	.40	.40	--	--	17.00	--	--	.40
410	S41000	.13	.05	.40	--	--	12.00	-	--	--
420	S42000	.46	.40	.40	--	--	13.00	.30	--	--

SPECIFICATIONS					HARDNESS	MACHINABILITY
GRADE	AISI	SAE	ASTM	FEDERAL	BRINELL	RATING
A2	A-2	J-437	A681-08	QQ-T-570 Rev.C	200-235	65
O1	O-1	J-437	A681-08	QQ-T-570 Rev.C	177-212	95
S7	S-7	J-437	A681-08	QQ-T-570 Rev.C	188-223	95
NT	4142	--	A-322	--	261-321	85
D2	D-2	J-437	A681-08	QQ-T-570 Rev.C	220-255	50
LC	C-1018	--	A681-08	635	168 MAX	--
440C	440C	--	276-17	QQ-S-763	--	--
410	410	--	A240	QQ-S-763	--	--
420	420	--	276-17	QQ-S-763	--	--

SURFACE TOLERANCE AND SQUARENESS		
	Regular	Oversize
Thickness	+/-.001	+.010/+.015
Width	+.005/-.005	+.010/+.015
Length 18	+.125/+.250	+.125/+.250
Length 24	+.1875/+.375	+.1875/+.375
Length 36	+.250/+.500	+.250/+.500
Length 72	+.250/+.750	+.250/+.750
Squares	+/-.001	+.010/+.015

All material RoHS Compliant

Precision Marshall Steel Company hereby attests that ground flat stock items as supplied have been tested and certified to meet all of the standards and limitations for ground flat stock as set forth above.

Certified: *PM Support Services*
Support Services

Date: 5/29/2020

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LC	G10180	.15/.25	.60/.90	--	.040	.050	--	--	--	--
440C	S44004	1.05	.40	.40	--	--	17.00	--	--	.40
410	S41000	.13	.05	.40	--	--	12.00	-	--	--
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